**PHASE OUT Specifications**

**Material specifications**

**Stainless steel:**
- Stainless steel must be ISO type 1.4016 (American grade 430) or ISO type 1.4301 (American grade 304).
- Higher quality steel, such as ISO types 1.4401 or 1.4404, are not required (American grade 316).
- For plates, cups, bowls, forks, spoons and knives, 200 series stainless steel is acceptable, but not for cooking items.
- Applicable standard as per publication EN 10088-1.

**Aluminium, alternative for cooking pots and frying pan:**
- Aluminium type Al99.0 or above, as per ISO 209-1 standard (minimum 99% aluminium).
- Other elements as per EN 602 standard.
- Publications with applicable standards:
  EN 602: *Aluminium and aluminium alloys - Wrought products - Chemical composition of semi products used for the fabrication of articles for use in contact with food*.

**Specifications per item:**

1 x **COOKING POT, 7l (frying pan lid fits)**
- Capacity: 7 litres
- Material: stainless steel (or aluminium where specified in contract)
- Diameter: min 27cm, max 28cm
- Thickness: min 0.8mm (aluminium min1.75mm)
- Handles: 2 stainless steel handles, attached with strong rivets, bent upward to allow a hanging bar to pass through (aluminium handles for aluminium pots)
- Lid: refer to frying pan
- Finish: no sharp edges

1 x **FRYING PAN, 2.5l, used as lid for the 7L cooking pot**
- Capacity: 2.5 litres
- Material: stainless steel (or aluminium if specified in contract)
- Diameter: adapted as a lid for the 7 litre cooking pot.
- Handle: 1 detachable stainless steel handle (in aluminium if pan is aluminium)
- Thickness: min 0.8mm (aluminium min 1.75mm)
- Finish: no sharp edges

1 x **COOKING POT, 5l, with lid**
- Capacity: 5 litres
- Material: stainless steel (or aluminium if specified in contract)
Diameter: min 22cm max: 24cm
Thickness: min 0.8mm (aluminium minimum 1.75mm)
Handles: 2 stainless steel handles, attached with strong rivets, bent upward to allow a hanging bar to pass through (aluminium handles acceptable for aluminium pot)
Lid: min 0.6mm (aluminium minimum 1mm) with handle
Finish: no sharp edges

5 x BOWL, 1l, metallic
Capacity: 1 litres
Material: stainless steel
Height: 5 to 7cm
Thickness: min 0.5mm
Finish: no sharp edges

5 x PLATE, 0.75l, metallic
Capacity: 0.75 litres
Material: stainless steel
Diameter: 24 to 25cm
Thickness: min 0.5mm
Finish: no sharp edges

5 x CUP, 0.3l, metallic
Capacity: 0.3 litres
Material: stainless steel
Handle: securely attached with rivets or welded
Finish: no sharp edges

5 x SPOON, table, 15ml, stainless steel
Capacity 15ml
Material one-piece stainless steel, solid
Length 20cm
Thickness min 1mm
Finish no sharp edges

5 x FORK table, 20cm, stainless steel
Material: one-piece stainless steel, solid
Length: 20cm
Thickness: min 1.5mm
Finish: no sharp edges

5 x KNIFE, table, 17cm, stainless steel
Material: one-piece stainless steel, solid
Length: 17cm
Thickness: back of the blade 1mm, 1.5mm handle
Finish: no sharp edges, rounded at the end

1 x KNIFE, kitchen, 15cm stainless steel blade
Material: stainless steel blade, wood or plastic handle
Thickness: blade base min 1.5mm
Length: blade min 15cm
Finish: no sharp edges

1 x SPOON, wooden, stirring 30cm
Material: hardwood
Thickness: 10mm diameter min for the handle and at the thickest point of the spoon end
Length: 30cm
Finish: no sharp edges

1 x SCOURING PAD
Material: stainless steel wire scouring pad

Packing and Marking
Type: 1 carton box, outer dimensions 0.3 x 0.3 x 0.25m
Material: double-corrugated, export-quality cardboard
Strength: withstands 6m-high stacking for more than 48h, and 10 handlings
Seal: tape plus 4 plastic 10mm straps
Name: KITCHEN SET, type ‘A’
Content: contents listed on the outside of the box
Alternative: packed in a strong, reusable, food-safe plastic box with a cover - a plus